

# Plantation Bamboo X-treme Cladding System

with hidden fixing system

## **TECHNICAL MANUAL WITH DRAWINGS**



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## Version control

Date	Version No	Reason	Author
6 January 2023	1.0	Initial draft for client approval	СР
10 January 2023	1.0a	With comments from Steve	SR+CP
2 March 2023	1.2	Added drawings plus new window details	СР
17 March 2023	1.2a	Added horizontal drawings with new details	СР

## 1. GENERAL DESCRIPTION

The Bamboo X-treme Cladding System supplied by Plantation Bamboo, is an exterior wall cladding utilising either vertical and or horizontal bamboo weatherboards, box corners, and fascia boards, installed over 10mm cavity battens, that provides a medium weight, highly durable cladding solution suited for residential housing and light commercial buildings.

This technical manual outlines the typical installation details of the Bamboo X-treme Cladding System. If specifiers require additional details, please contact Plantation Bamboo.

The Bamboo X-treme Cladding System utilises 18mm manufactured bamboo x-treme weatherboards (1850mm x 137mm x 18mm with effective 128mm cover), incorporating a tongue and groove style join on the ends of the boards. The clip and screw fixings provided ensure an even space between boards and enables quick and efficient installation.

The weatherboards are fixed to and through the cavity battens, through the underlay or rigid air barrier to the timber framing by way of the proprietary clips that fit into the grooves on either side of the boards. Use of these clips provides a hidden fixing which enhances the aesthetics of the finished cladding.

For external corners, it is common to install a box corner or aluminium angles. For internal corners, a 60mm x 60mm folded stainless steel sheet angle is used (over cavity battens).

**Note** that reliance is made of a proprietary 'frame protection system' with tapes to seal windows and doors, to provide reliable weathertightness and protection of the timber framing, since the Bamboo X-treme Cladding System is deemed a 'rainscreen'.

## 2. SCOPE OF USE & LIMITATIONS

## 2.1 SCOPE OF USE

The Bamboo X-treme Cladding System is intended to be used as a weatherboard wall cladding installed with the option of 10mm cavity battens and a frame protection system, installed over treated timber framing, for residential and light commercial construction, in wind zones up to and including 'Extra High'. Timber framing shall be constructed as per NZS 3604.

The Bamboo X-treme Cladding System is designed and should be used according to NZS3617:1979 Specification of Profiles of Weatherboards, Fascia Boards, and Flooring.

## 2. 2 LIMITATIONS

The Bamboo X-treme Cladding System is required to be designed and installed according to the details and drawings described in this technical and installation manual, by experienced building contractors.

## 2.3 MANAGEMENT OF RISKS

Plantation Bamboo manage potential risks leading to poor or non-performance, through the use of a product quality plan, known as a 'Building Product Quality Plan' (BPQP).

The BPQP covers risks concerning the purchase of components, proper labelling of supplied components, use of a third-party technical and installation manual, installer training, as well as onsite quality checklists and taking of photos.

## COMPLIANCE WITH THE BUILDING CODE

## 3.1. NZBC COMPLIANCE

The Bamboo X-treme Cladding System complies with the following clauses of the New Zealand Building Code:

- **B1** Structure
- **B2** Durability
- **E2 -** External Moisture
- F2 Hazardous Building Materials

## 3.2. B1 STRUCTURE

The Bamboo X-treme Cladding System when installed as per this manual is able to withstand up to and including Extra High wind zones as described in NZS 3604:2011. The weatherboard system, if installed as per this manual will meet the requirements of NZBC Clause B1.

### 3.3. B2 DURABILITY

The Bamboo X-treme Cladding System when installed as per this manual will meet the requirements of NZBC Clause B2 of 50 years.

### 3.4 E2 EXTERNAL MOISTURE

The Bamboo X-treme Cladding System contributes to the requirements of NZBC Clause E2 relating to the resistance of water penetration, providing the integrity of the Bamboo X-treme Cladding System is maintained to protect the underlying watertight underlay or rigid air barrier.

The nominal 10mm cavity is provided to:

- Allow excess moisture to run down the inside of the cavity and escape through the cavity closer.
- Provide air space permitting air to circulate within the cavity to dry out any accumulated dampness of the weatherboards.

### 3.5 F2 HAZARDOUS BULDING MATERIALS

In reference to NZBC Clause F2 regarding Hazardous Building Materials, the Bamboo X-treme Cladding System is non-hazardous.

## 4. LIST OF SPECIFIED COMPONENTS

Bamboo X-treme	The system includes the following:
Weatherboards	- Bamboo X-treme Weatherboards (137mm x 18mm) incorporating
	hidden fixing grooves on both edges of the weatherboard
Hidden Fixing	- <b>40 x 6g</b> stainless steel screws, plus
System	- <b>37mm x 29mm</b> stainless steel clip system – powder-coated black
Either a 'frame	- The specified (proprietary) 'frame protection system' (Such as from
protection	Proclima or Rothoblaas) shall include an approved underlay,
System'	compatible and durable seam tapes, window and door opening sealing tape, and pipe gaskets.
or, a Rigid air barrier	<ul> <li>A proprietary rigid air barrier compliant with the NZBC shall be installed in accordance with the manufacturer's instructions</li> </ul>
Cavity Battens	- Cavibat 10mm x 45mm fluted (draining) cavity battens
Cavity Batten	- Either 8g x 45 galvanized clouts or, where available, cavity battens
Fixings	with self-adhesive.
Sealing Tapes	- The selected Rothoblaas or Proclima flashing tape(s) should be
	minimum 60mm wide designed for adequate sealing around
	penetrations in exterior walls. The sealing tapes must comply with NZBC Clauses B1.3.2, B2.3.1(a), E2.3.2 & F2.3.1.
Pipe sealing gaskets	- The selected pipe sealing gaskets (either Proclima or
	Rothoblaas) that comply with NZBC Clauses B1.3.2, B2.3.1(a), E2.3.2 & F2.3.1.
Scribers used around	- Generally, 20mm x 18mm scribers are produced from the 137mm x
NZ profile windows	18mm weatherboard material.
Corner flashing	- Quickflash 50mm x 50mm External and Internal Corner Flashings or similar
Corner flashing Fixing	- 30mm galvanised or stainless-steel clouts
Cavity closer	- Option 1 – (19mm) for horizontal weatherboards
	- Option 2 - (22mm) for either horizontal or vertical weatherboards

## 5. MAINTENANCE & WARRANTY

The Bamboo X-treme Cladding System shall be:

- regularly cleaned and inspected
- where a protective coating or stain has been applied, periodically re-coated to maintain appearance and protection (if desired)

The Bamboo X-treme Cladding System and specified components, when installed and maintained as per this manual, are warranted for a minimum life period of 15 years (from date of completion). Failure to correctly maintain the system may void any warranties offered with the system.

Such a warranty shall not be provided until copies of completed site checklists have been received by Plantation Bamboo. Refer Sections 8A & 8B.

## 6. CONSTRUCTION DETAILS

## 6.1 FRAMING & FRAME PROTECTION REQUIREMENTS

To ensure compliance with NZBC Clause E2.3.2 (weathertightness) and Clause H1.3.1 (energy efficiency) either a rigid air barrier or, a proprietary "frame protection system" (FPS) will need to be installed over the framing.

Timber framed wall studs should be placed at not more than 600mm centres and are to be constructed to NZS3604:2011.

Prior to installation of the Bamboo X-treme Cladding System, either a 'Frame Protection System' (FPS) comprising of a proprietary wall underlay/ wrap system fixed onto the timber framing using approved fixing method, then taped according to the manufacturer's instructions, or a rigid air barrier, shall be installed.

The FPS or rigid air barrier system shall be installed over the exterior wall framing and have openings for windows and doors as well as penetrations for pipes, vents and the like sealed. Only the manufacturer's approved gaskets should be used to seal water pipe and conduit penetrations to the wall underlay/wrap or rigid air barrier.

#### 6.2 CONSTRUCTION GUIDANCE

#### Installation Checklist:

A pre installation of the Bamboo X-treme Cladding System check is required: ensure the builder / LBP has completed the pre-cladding check list.

> Refer section 8 - 'Pre-Installation Checklist' for details)

## Sequence for installation:

- 1. Ensure that the correct set-out for the slab edge is correct at the bottom junction where the wall and concrete floor meet. (refer to drawing 7 for details)
  - > Inform the builder/LBP/owner in writing that prior to commencing the installation of the Bamboo X-treme Cladding System that the set-out for the slab edge is not correct.
- 2. Check framing for straightness by using a 2–3 metre straight edge, both in the horizontal and vertical plane. If the wall framing is out of plumb more than 10mm or the horizontal alignment of the stud wall is misaligned, then corrective action to fix the issue is required.
  - > Inform the builder/LBP/owner in writing that prior to commencing the installation of the Bamboo X-treme Cladding System that the wall must be straightened to within the correct tolerance.
- 3. Once this has been achieved, ensure that all back-blocking for any wall fixtures like pipe penetrations, downpipes, light fittings, clotheslines, or other item intended to be fixed to the cladding have been installed prior to the installation of the frame protection system or, the rigid air barrier.
- 4. The frame protection system or rigid air barrier is now installed, in accordance with the manufacturer's instructions to provide an air and moisture resistance barrier.
- 5. The 10mm cavity battens are now installed either by way of collated 40mm clouts or, use of self-adhesive adhesion, where supplied with the cavity batten.

- 6. The preparation and installation of the Bamboo X-treme weatherboards complete with hidden fixing system, can now begin.
- 7. The bottom line of the cladding cover needs to be set out on the rigid air barrier or frame protection material, for each side of the building where the weatherboards are to be installed.
- 8. Either a 19mm cavity closer (used for horizontal weatherboard installation) or, a 22mm cavity closer (used for either horizontal or vertical installation), shall be installed. The cavity closer needs to be installed at least 10mm above the bottom edge of either the rigid air barrier or frame protection sheet, for each side of the building where the weatherboards are to be installed.
- 9. The appropriate lengths of each weatherboard need to be measured based on whether the weatherboards are installed vertically or horizontally. For aesthetic reasons, where the weatherboards are to be installed horizontally, it is useful to calculate the number of whole weatherboard widths starting from hard under the lowest window opening, to the bottom of the intended cover of the cladding.
  - In some cases, the width of the weatherboards may need ripping down (reducing the width) to suit the required cover or situation.
- 10. The fixing system comprises 37 x 29mm stainless steel clips powder-coated black, and uses 6g x 40mm stainless screws to fix the clip through the 10mm cavity batten, through the rigid air barrier or frame protection sheet, to timber studs or dwangs. Use of these hidden fixing clips means that some care is required when setting out and cutting the weatherboards to the appropriate length or, where required, ripping down.

Note that the actual width of the weatherboards is 137mm x 18mm, but the actual cover is 128mm including radius edges.

In order to install vertical weatherboards behind the outer cover flange of the NZ manufactured windows, it will become necessary to install a weatherboard in two parts – one part from the top, the remainder from the bottom. The join would be cut at a 45 degree angle so that the actual join when installed is almost invisible. Refer to the illustration below.

11. Once the Bamboo X-treme weatherboards have been installed, the application of a colouring stain or oil can be applied, if desired. However, this is not necessary if a low maintenance cladding finish is preferred.

**Note:** Installer requirements:

Installation of the Bamboo X-treme weatherboards shall only be undertaken by an experienced building contractor, in accordance with these installation instructions.

## 7. QUALITY MANAGEMENT

## 7.1 BUILDING PRODUCT QUALITY PLAN

All key risks associated with the Bamboo X-treme Cladding System, are managed through the use of on-site checklists, provided in section 8 of this technical manual and referred to in the Building Product Quality Plan (BPQP). The Company Building Product Quality Plan v1.0 is a separate document and is available from Plantation Bamboo on request.

## 7.2 UNLAWFUL CONSTRUCTION

Note that any penetration of the Bamboo X-treme Cladding System not in accordance with this technical and installation manual or approved by the supplier, will be deemed unlawful construction and the relevant party constructing the penetration shall be responsible for all consequential damages.

#### 7.12 INFORMING BEAL OF ANY UNLAWFUL CONSTRUCTION

In the (unlikely) event that the appraisal certificate-holder becomes aware of any unlawful construction, the certificate-holder shall inform BEAL at its earliest opportunity and shall provide all relevant details and any photos or videos.

## 8. ONSITE CHECKLIST A



# PRE-CLADDING INSTALLATION CHECKLIST For LBPs, supervisors, and building inspectors

<u>-</u>	-
Consent No:	
Site Address:	
Builder:	Mobile:
Designer:	Mobile:
NOTE: Framing must be	correctly constructed to enable the correct
installation of the Bambo	oo X-treme Cladding System
<b>Floor slab layout</b> Where the design of the weatherk the slab	poard is to over-hang the slab, the bottom plate shall be flush wit
Framing including back-blockin	g
Studs shall be straight & back-bloc system installation	king installed, ready for rigid air barrier or frame protection
Wall frame protection / Rigid Ai	r Barrier installation
system, or a "rigid air barrier syste	e protection systems" - incorporating an underlay and tape em" shall be installed. to make all joins and the exterior wall airtight around the
perimeter. Refer to drawing 7.	to make an joins and the extensi man anti-great area are
Check that only approved gaskets	and/or tape are used.
<b>Windows</b> Window openings need to be betw drawings 9,10 & 11.	veen 7 and 10mm from timber reveals to opening. Refer to
Cavity Battens	
Ensure only the approved 10mm	x 45mm cavity battens will be installed, if not already.
Variations/ Comments (attach រ	notes if insufficient room):
Signed:(Name of installe	Date: er/I BP)
(	,

Note: This Checklist must be copied to Plantation Bamboo (info@plantationbamboo.co.nz) to be eligible for a warranty

## 8. ONSITE CHECKLIST B



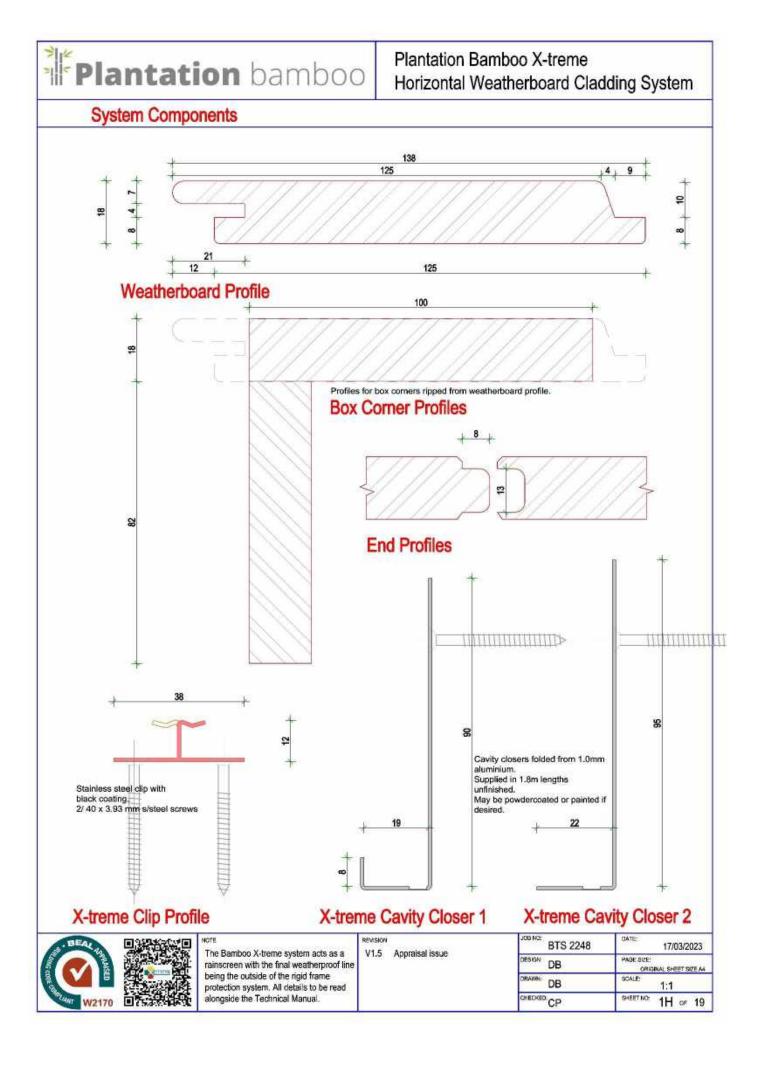
## POST-CLADDING INSTALLATION CHECKLIST

# For LBPs, supervisors, and building inspectors

Builder:		Mobile:
Desig	ner:	Mobile:
	TE: Framing must be corre	ectly constructed to enable the correct treme Cladding System
	Has the specified hidden fixings b	peen used?
	Are the hidden fixings located in	accordance with the technical manual drawings?
	Are all installed weatherboards fl	lush with each other?
	Have the specified cavity closer(s	) been used?
	Has the specified tape been used to seal between window and door framing to either the frame protection system or rigid air barrier?	
	Have all external and internal corner junctions been flashed in accordance with the technical manual and drawings?	
	Have all window and door openings of the weatherboard cladding been constructed in accordance with the drawings?	
	Have the specified pipe or condu	it gaskets been installed around pipe or wire penetrations
	Are all external corners flashed or boxed with internal corners straight and plumb from to bottom?	
Varia	tions/ Comments (attach notes i	if insufficient room):
		Date:

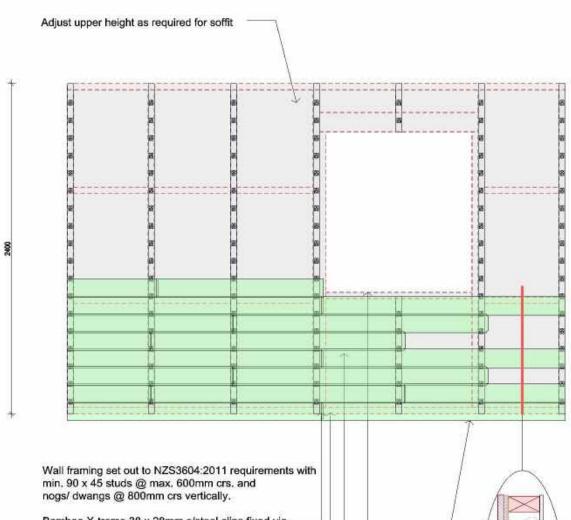
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# 9. CONSTRUCTION DRAWINGS





## Wall Framing Layout for Horizontal Installation



Bamboo X-treme 38 x 28mm s/steel clips fixed via — 2/ 40 x 3.93mm s/steel screws through 10 x 45mm fluted cavity battens using — adhesive/ or clout fixed to dwangs/ nogs.

Rigid/ flexible frame protection system over framing, window opening.

Bamboo X-treme horizontal weatherboards, set out for 50mm overhang to concrete slab or as required for suspended floor depth. Refer to detail 3 for end jointing. End joints may be staggered.







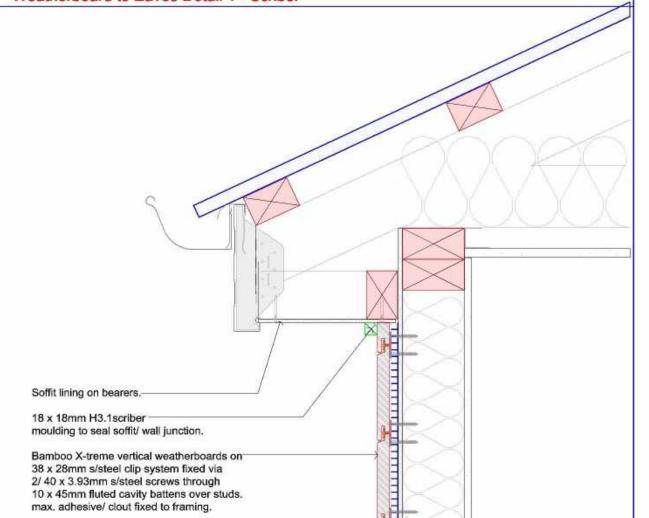
The Bamboo X-treme system acts as a rainscreen with the final weatherproof line being the outside of the rigid frame protection system. All details to be read alongside the Technical Manual.

V1.5 Appraisal issue

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## Weatherboard to Eaves Detail 1 - Scriber



Rigid frame protection system over

Light timber frame to NZS 3604:2011





The Bamboo X-treme system acts as a rainscreen with the final weatherproof line being the outside of the rigid frame protection system. All details to be read alongside the Technical Manual.

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Plantation Bamboo X-treme

# Horizontal Weatherboard Cladding System Weatherboard to Eaves Detail 2 - Stainless Steel Angle Soffit lining on bearers. 20 x 20 s/steel EA to seal soffit/ wall junction: Bamboo X-treme vertical weatherboards on 38 x 28mm s/steel clip system fixed via 2/40 x 3.93mm s/steel screws through 10 x 45mm fluted cavity battens over studs. max. adhesive/ clout fixed to framing. Rigid frame protection system over Light timber frame to NZS 3604:2011 BTS 2248 17/03/2023 The Bamboo X-treme system acts as a V1.5 Appraisal issue DB rainscreen with the final weatherproof line being the outside of the rigid frame DB protection system. All details to be read alongside the Technical Manual. 1:5 4H or 19



Plantation Bamboo X-treme

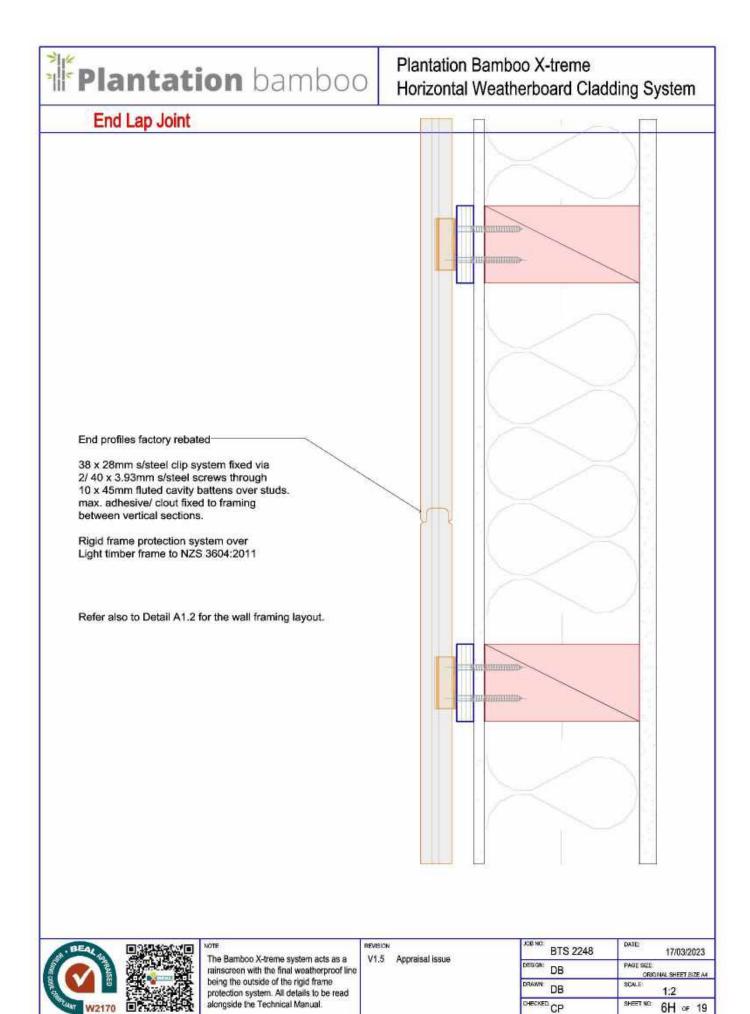
# Horizontal Weatherboard Cladding System Weatherboard to Eaves Detail 3 - Quad Moulding Soffit lining on bearers. Quad moulding to seal soffit/ wall junction. Bamboo X-treme vertical weatherboards on 38 x 28mm s/steel clip system fixed via 2/40 x 3.93mm s/steel screws through 10 x 45mm fluted cavity battens over studs. max. adhesive/ clout fixed to framing. Rigid frame protection system over Light timber frame to NZS 3604:2011 The Bamboo X-treme system acts as a





rainscreen with the final weatherproof line being the outside of the rigid frame protection system. All details to be read alongside the Technical Manual.

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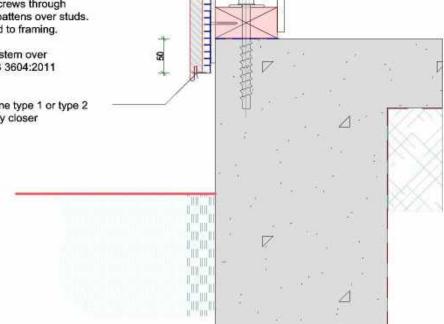
# Cladding Base - Concrete Slab



Bamboo X-treme vertical weatherboards on 38 x 28mm s/steel clip system fixed via 2/ 40 x 3.93mm s/steel screws through 10 x 45mm fluted cavity battens over studs. max. adhesive/ clout fixed to framing.

Rigid frame protection system over Light timber frame to NZS 3604:2011

Plantation Bamboo X-treme type 1 or type 2 1.0mm aluminimum cavity closer



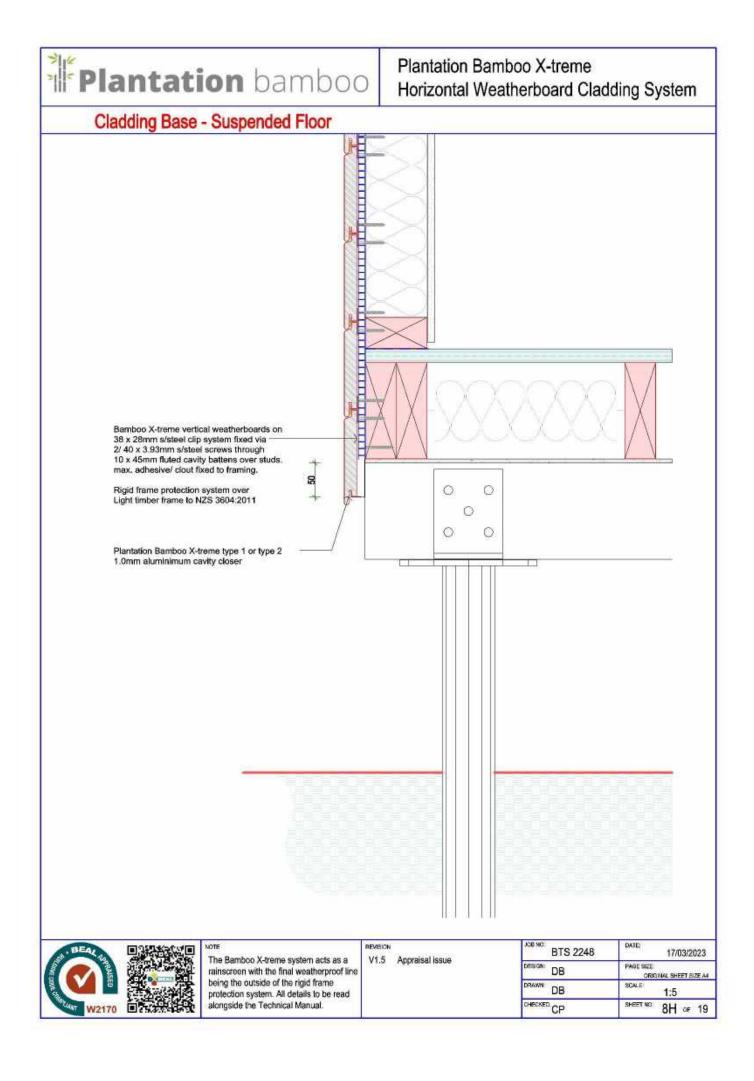




The Bamboo X-treme system acts as a rainscreen with the final weatherproof line being the outside of the rigid frame protection system. All defails to be read alongside the Technical Manual.

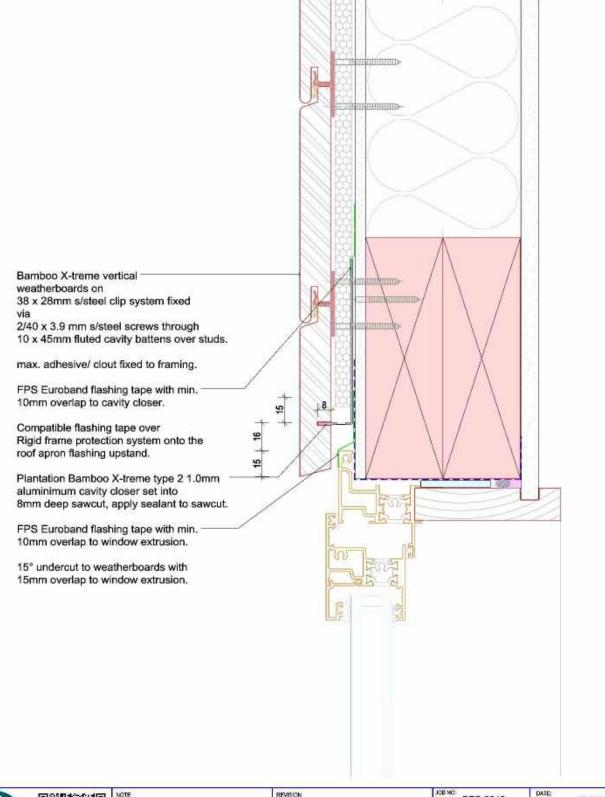
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## Window Head





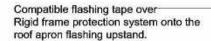


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## Window Jamb



FPS Euroband flashing tape with min. 10mm overlap to window extrusion.

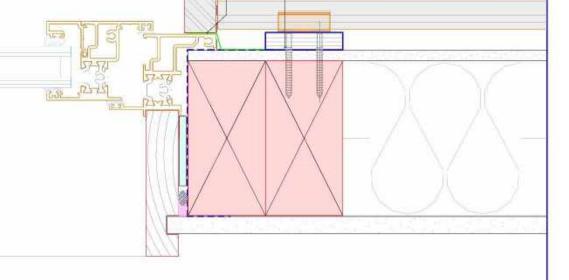
Scriber cut from weatherboard profile.

Outline of sill flashing below, refer to sheet 11

Bamboo X-treme vertical weatherboards on 38 x 28mm s/steel clip system fixed via

2/40 x 3.9 mm s/steel screws through 10 x 45mm fluted cavity battens over studs.

max. adhesive/ clout fixed to framing.







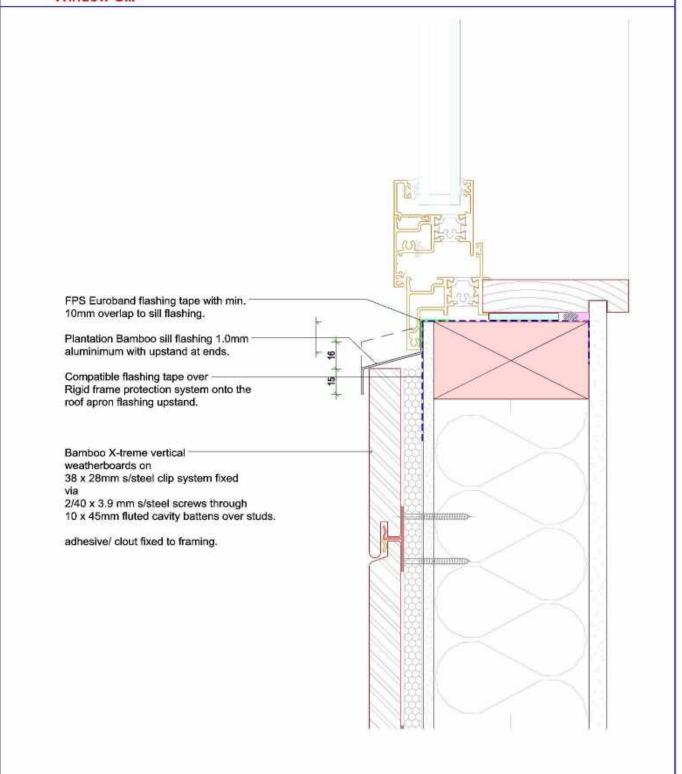
NOTE

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## Window Sill





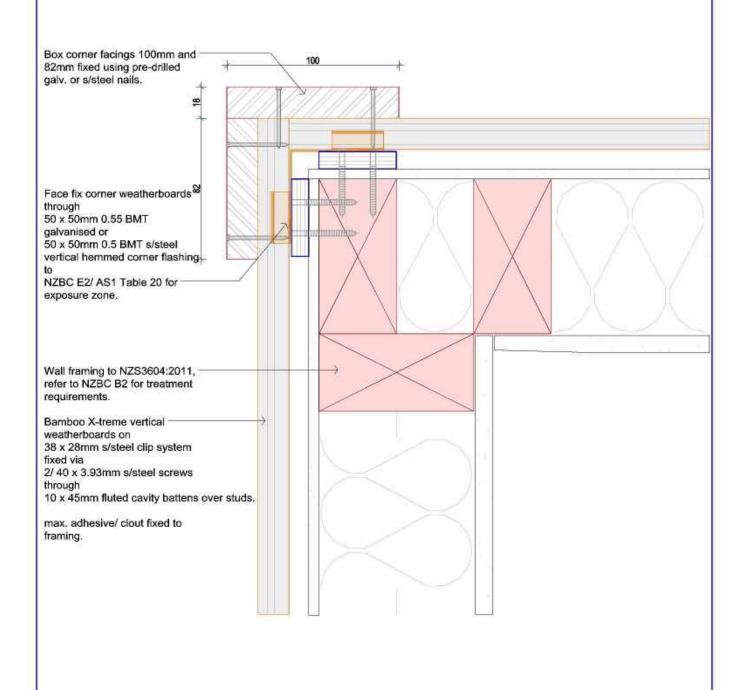


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## External Corner - Box Corner







The Bamboo X-treme system acts as a rainscreen with the final weatherproof line being the outside of the rigid frame protection system. All details to be read alongside the Technical Manual.

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## External Corner - Stainless Steel Corner Detail

Stainless steel corner flashing to suit.
Rebate the back of the weatherboards as required to sit flush over flashing.

Face fix corner weatherboards through 0.5 BMT s/steel vertical hemmed corner back flashing with external profile.

Wall framing to NZS3604:2011, refer to NZBC B2 for treatment requirements.

Bamboo X-treme vertical
weatherboards on
38 x 28mm s/steel clip system
fixed via
2/ 40 x 3.93mm s/steel screws
through
10 x 45mm fluted cavity battens over studs.

adhesive/ clout fixed to framing.



The Bamboo X-treme system acts as a rainscreen with the final weatherproof line being the outside of the rigid frame protection system. All details to be read

alongside the Technical Manual.

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## External Corner - Mitred Corner

Corner boards mitred, run a continuous bead of construction adhesive between the meeting faces.

Face fix corner weatherboards through 50 x 50mm 0.55 BMT galvanised or 50 x 50mm 0.5 BMT s/steel vertical hemmed corner back flashing to NZBC E2/ AS1 Table 20 for exposure zone.

Wall framing to NZS3604:2011, refer to NZBC B2 for treatment requirements.

Bamboo X-treme vertical weatherboards on 38 x 28mm s/steel clip system fixed via 2/ 40 x3.932mm s/steel screws through 10 x 45mm fluted cavity battens over studs.

adhesive/ clout fixed to framing.



The Bamboo X-treme system acts as a rainscreen with the final weatherproof line being the outside of the rigid frame protection system. All details to be read alongside the Technical Manual.

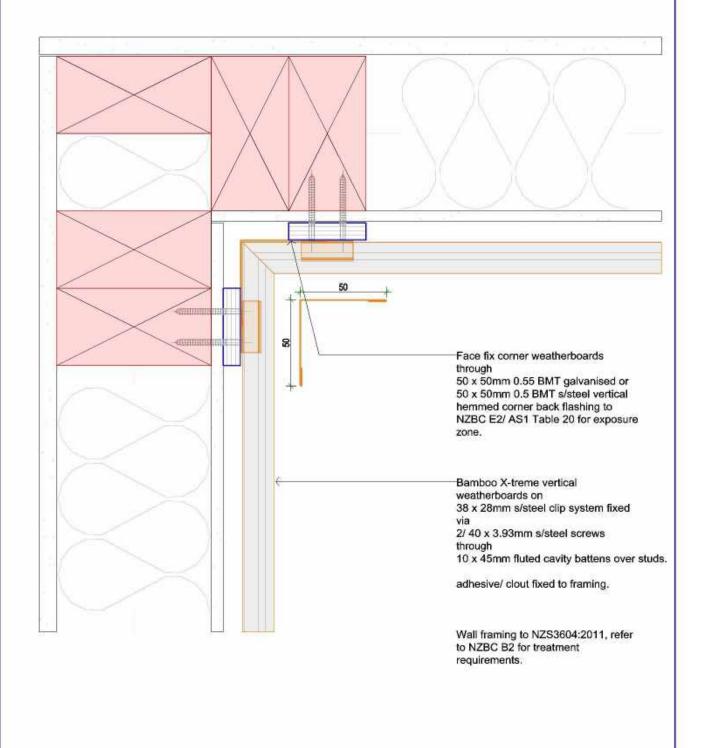
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## Internal Corner - Timber Butt Joint





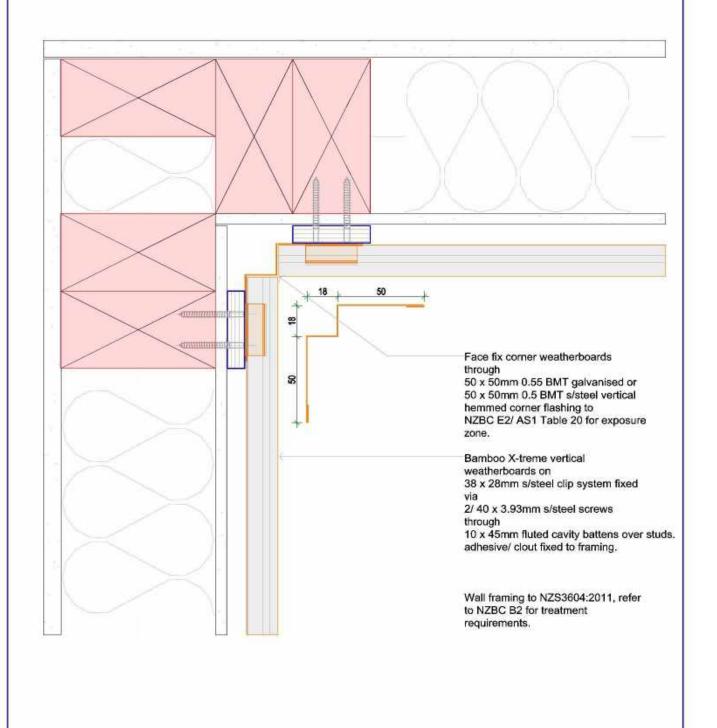


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## Internal Corner - Internal Stainless Steel Corner Detail







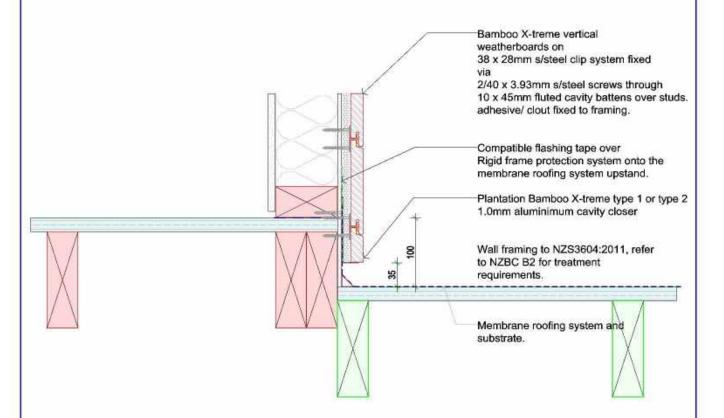
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## Cladding Junction to Membrane Roofing Detail







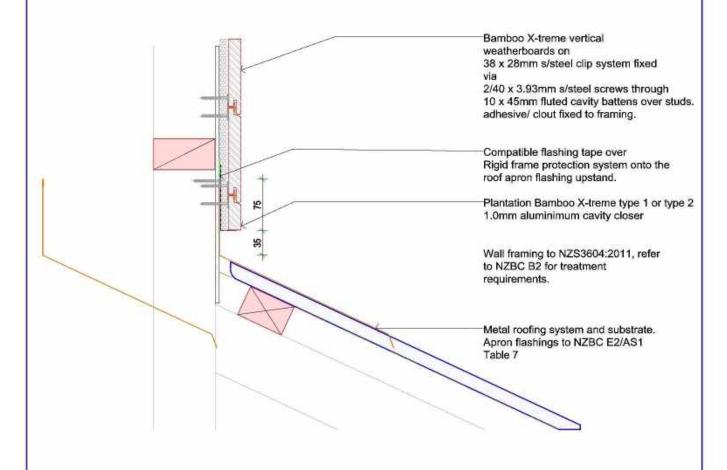
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## Cladding Junction to Metal Roofing Apron Detail





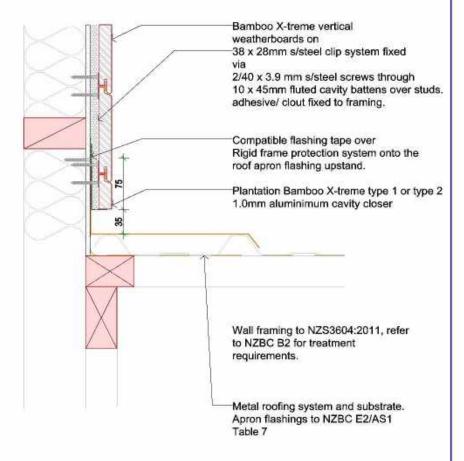


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# Cladding Junction to Metal Roofing Transverse Apron Detail

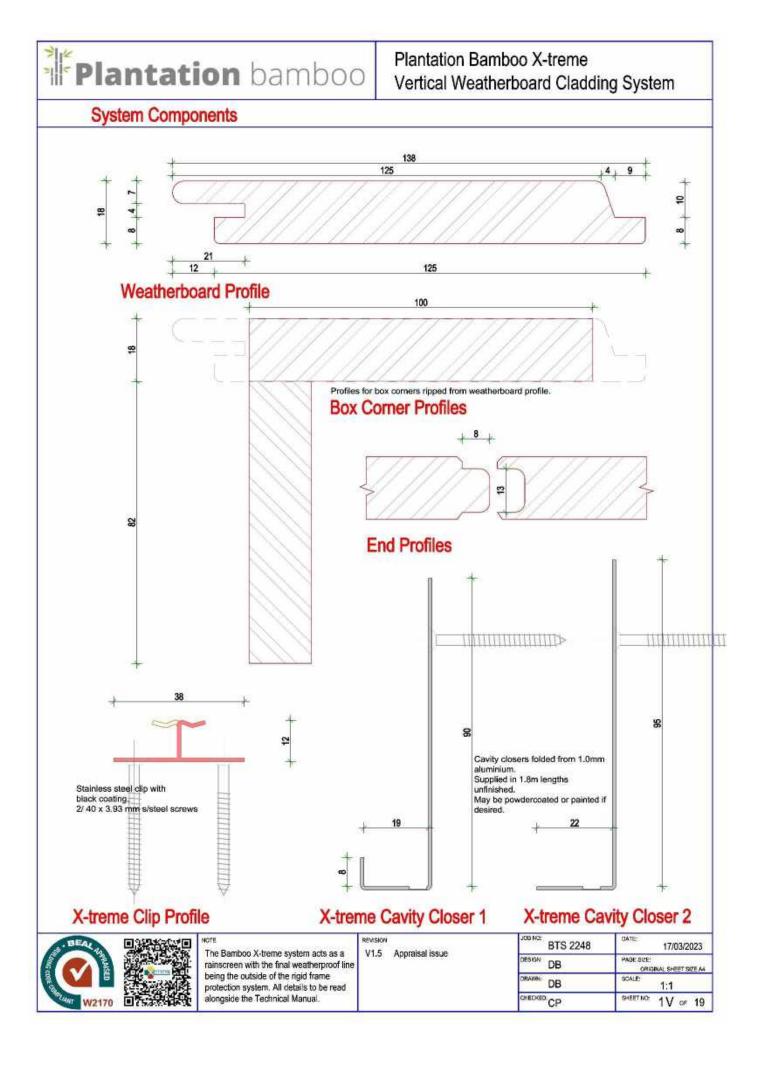




The Bamboo X-treme system acts as a rainscreen with the final weatherproof line being the outside of the rigid frame protection system. All details to be read alongside the Technical Manual.

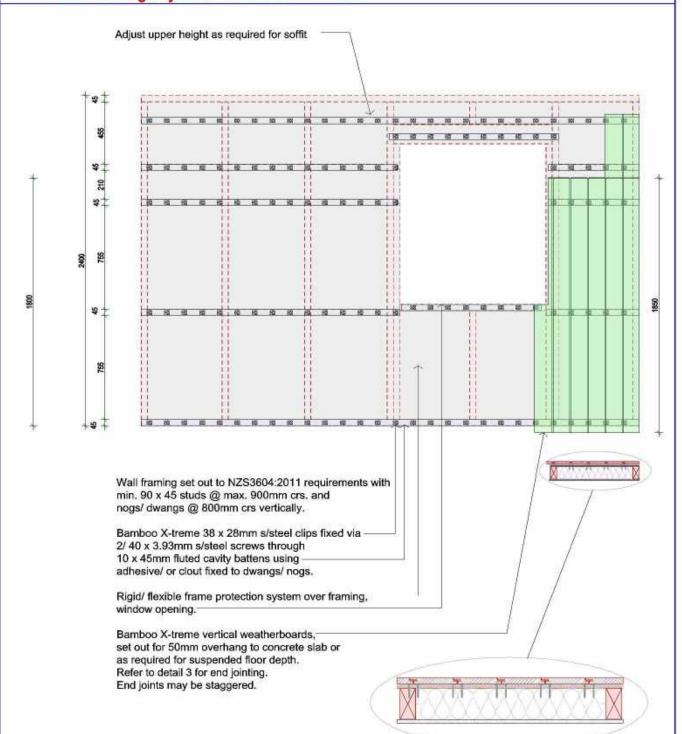
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## Wall Framing Layout for Vertical Installation



## **Horizontal Section**

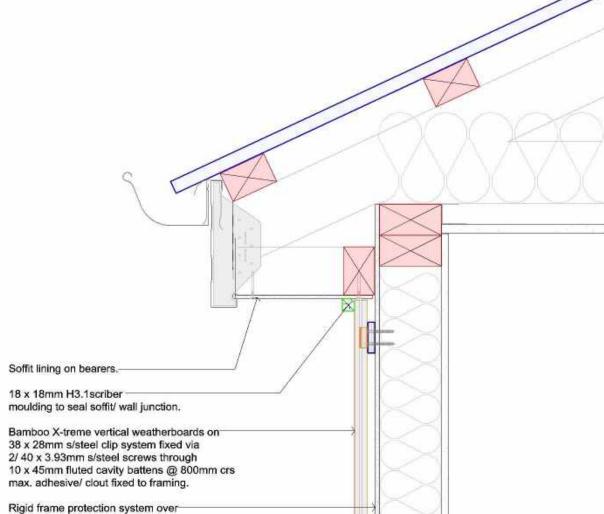


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## Weatherboard to Eaves Detail 1 - Scriber



Light timber frame to NZS 3604:2011



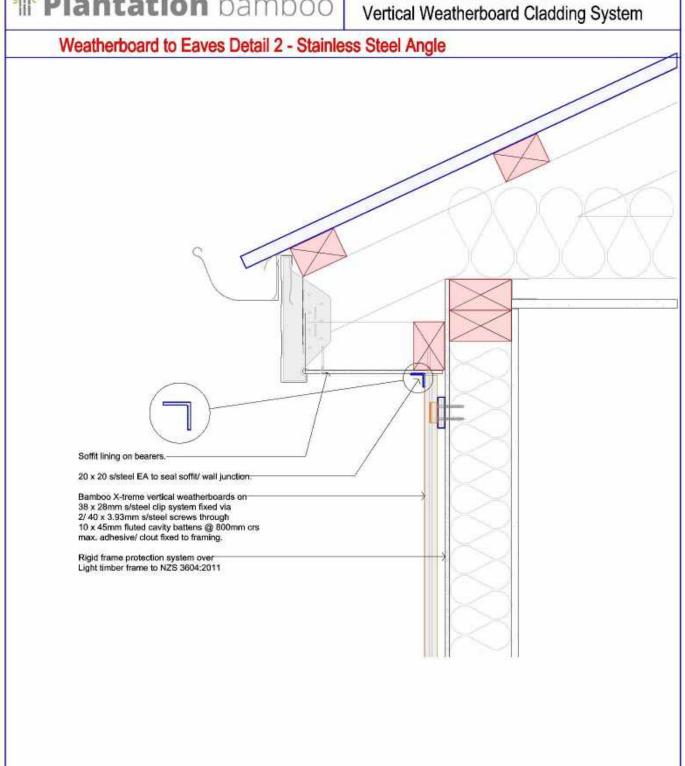


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Plantation Bamboo X-treme







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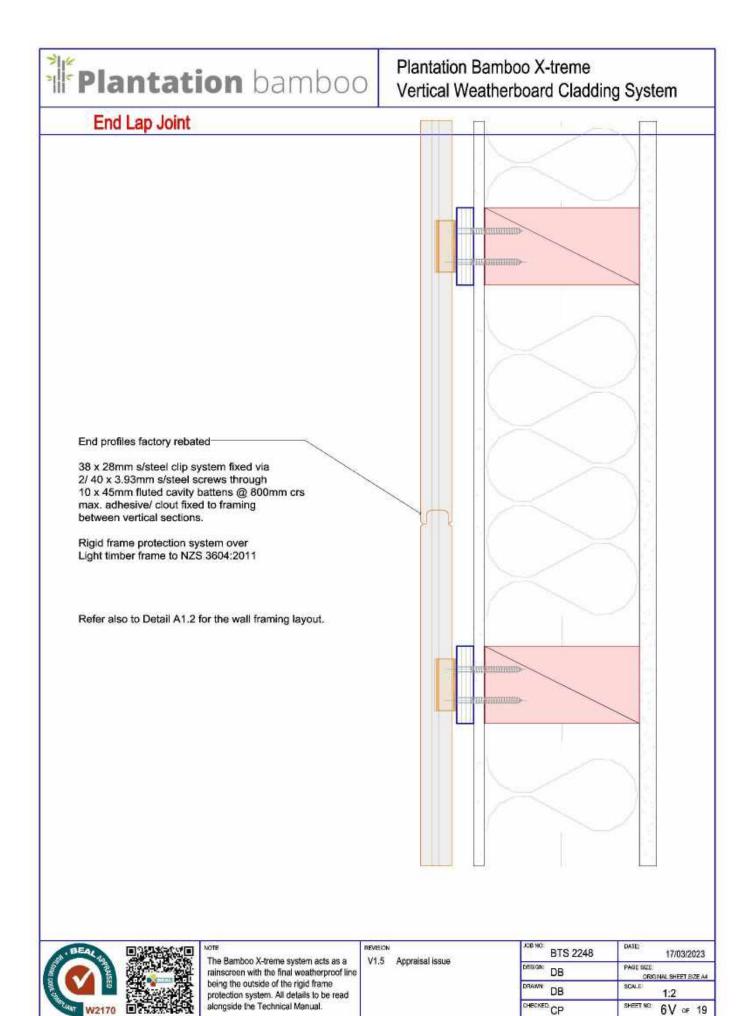
# Weatherboard to Eaves Detail 3 - Quad Moulding Soffit lining on bearers. Quad moulding to seal soffit/ wall junction. Bamboo X-treme vertical weatherboards on 38 x 28mm s/steel clip system fixed via 2/40 x 3.93mm s/steel screws through 10 x 45mm fluted cavity battens @ 800mm crs max. adhesive/ clout fixed to framing. Rigid frame protection system over Light timber frame to NZS 3604:2011





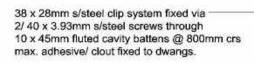
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# Cladding Base - Concrete Slab

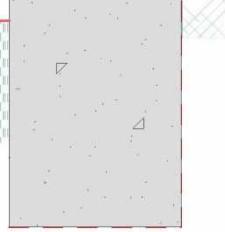


Bamboo X-treme vertical weatherboards on 38 x 28mm s/steel clip system fixed via 2/ 40 x 3.93mm s/steel screws through 10 x 45mm fluted cavity battens @ 800mm crs max. adhesive/ clout fixed to framing.

Rigid frame protection system over Light timber frame to NZS 3604:2011

Plantation Bamboo X-treme type 1 or type 2 1.0mm aluminimum cavity closer





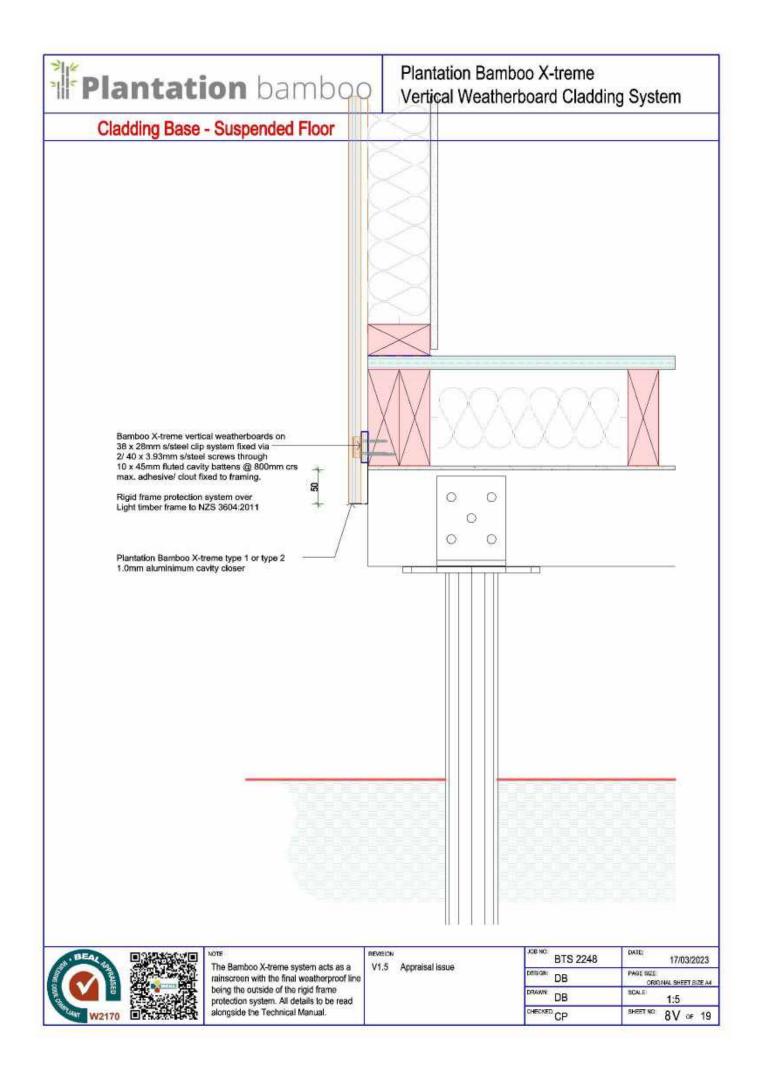




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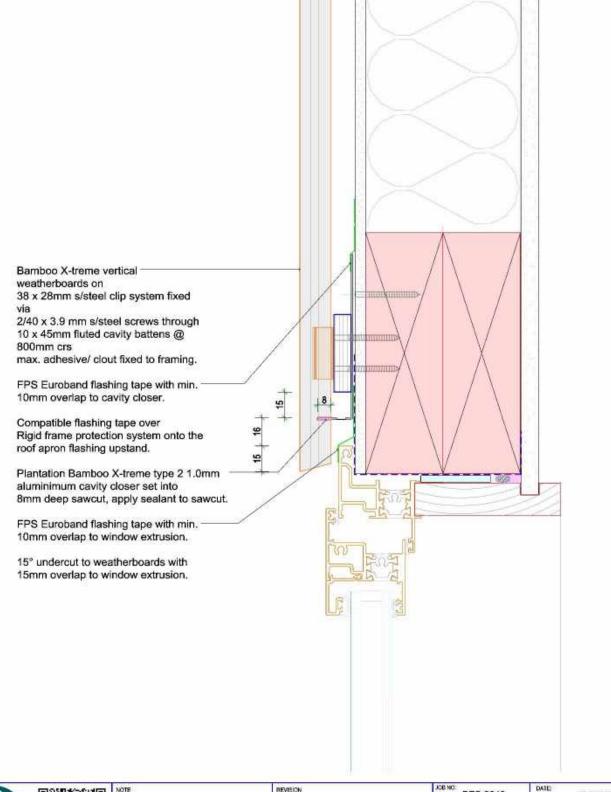
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#### Window Head







The Bamboo X-treme system acts as a rainscreen with the final weatherproof line being the outside of the rigid frame protection system. All details to be read alongside the Technical Manual.

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#### Window Jamb

Compatible flashing tape over Rigid frame protection system onto the roof apron flashing upstand.

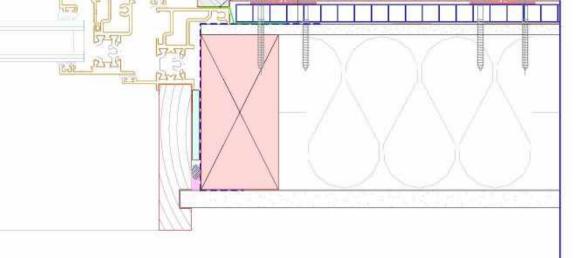
FPS Euroband flashing tape with min. 10mm overlap to window extrusion.

Scriber cut from weatherboard profile.

Outline of sill flashing below, refer to sheet 11 Bamboo X-treme vertical weatherboards on 38 x 28mm s/steel clip system fixed via

2/40 x 3.9 mm s/steel screws through 10 x 45mm fluted cavity battens @ 800mm crs

max. adhesive/ clout fixed to framing.







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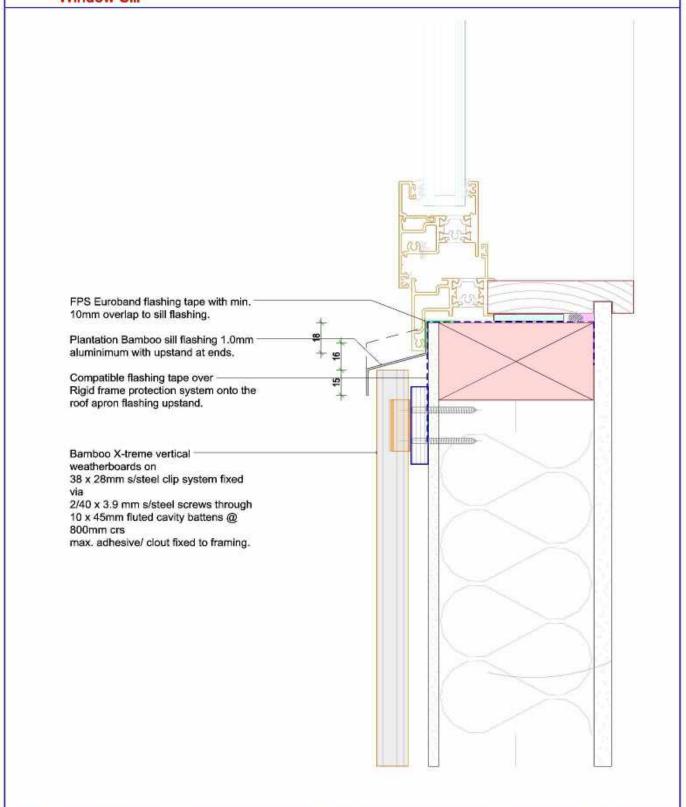
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#### Window Sill







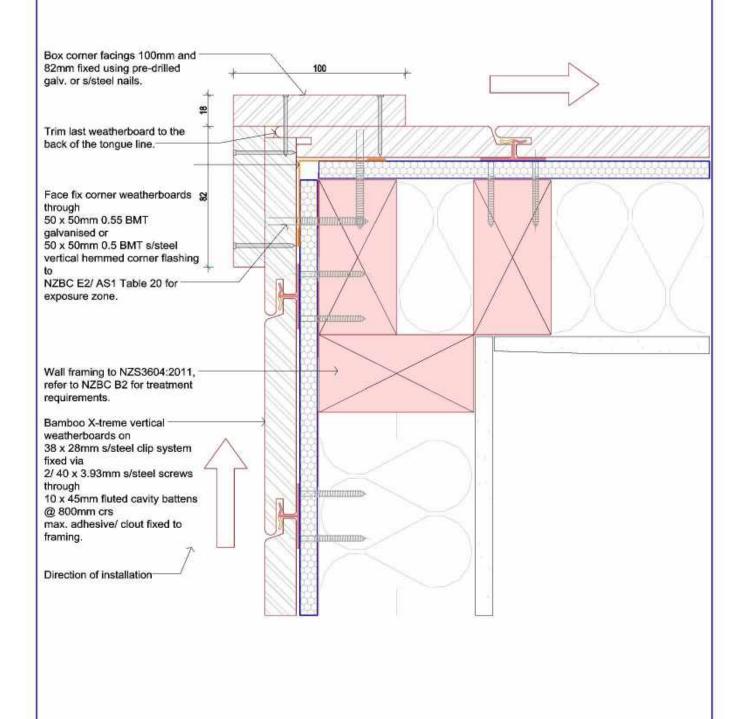
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#### External Corner - Box Corner



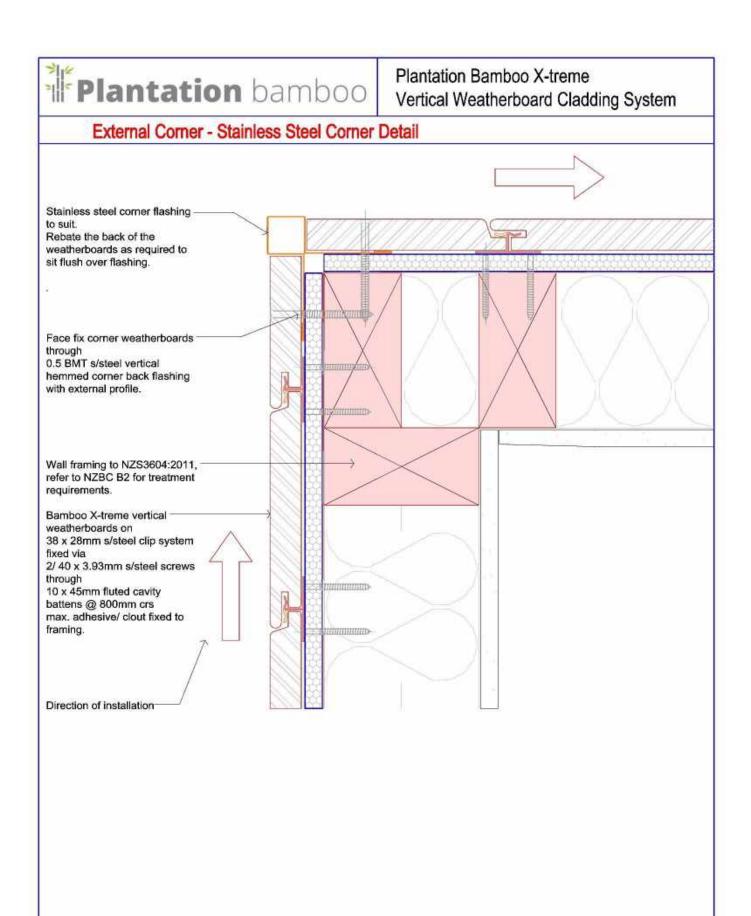




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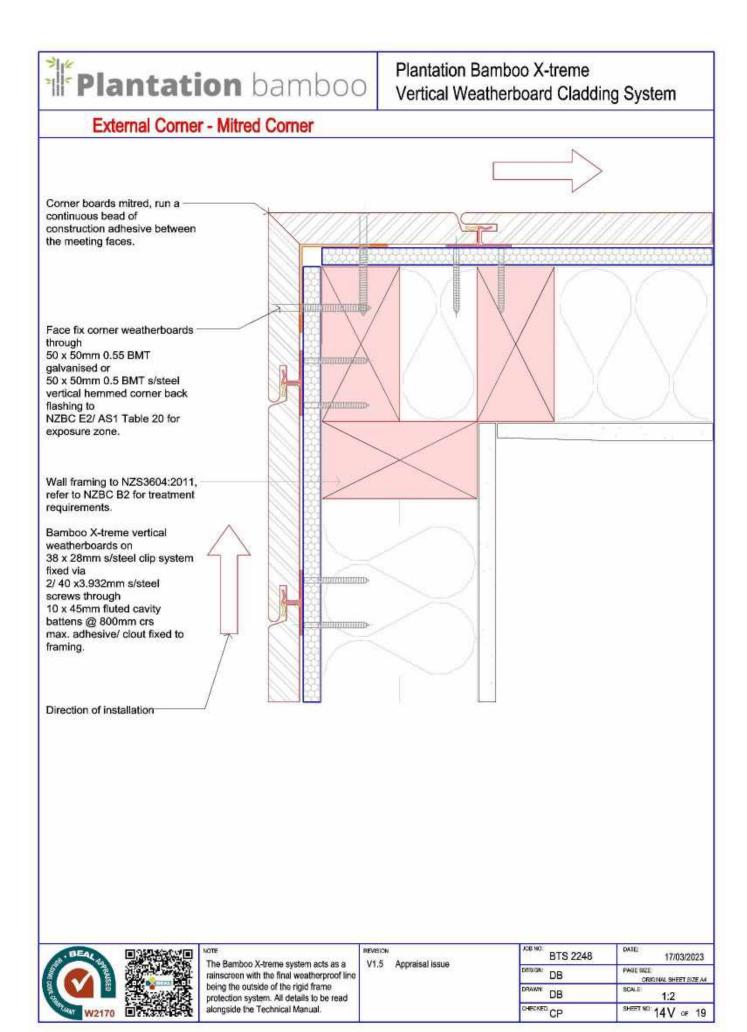




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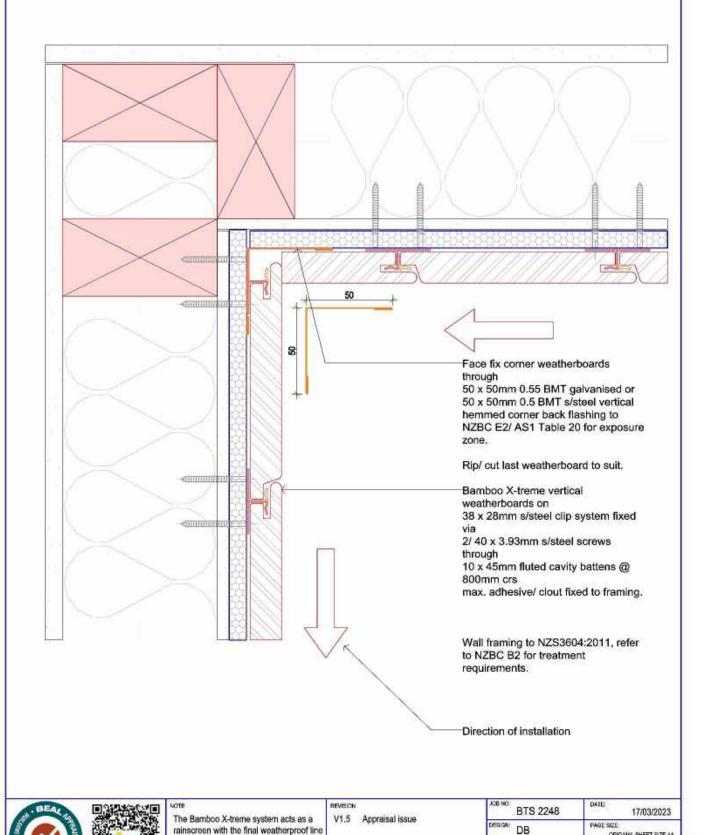




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#### Internal Corner - Timber Butt Joint

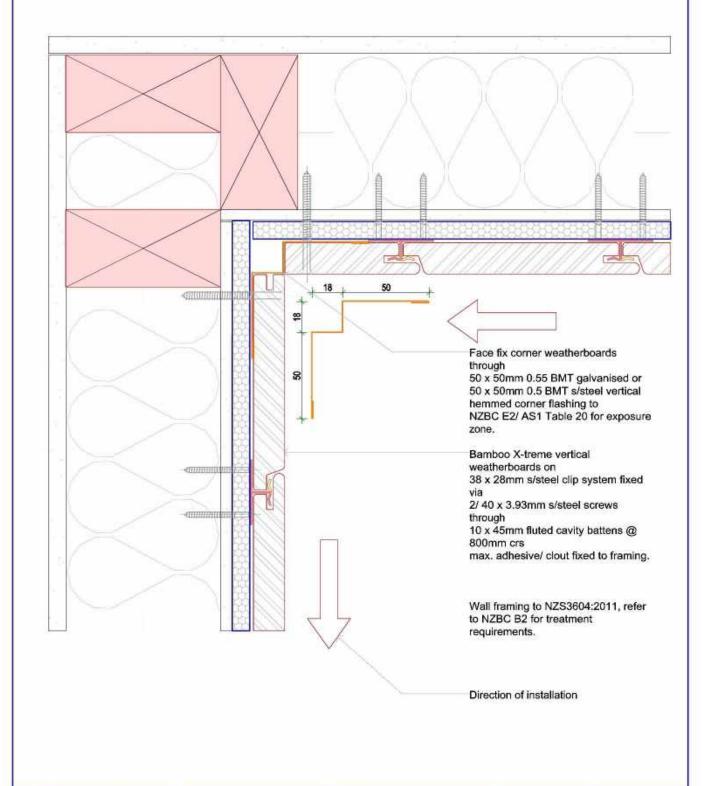


being the outside of the rigid frame

protection system. All details to be read alongside the Technical Manual.



#### Internal Corner - Internal Stainless Steel Corner Detail





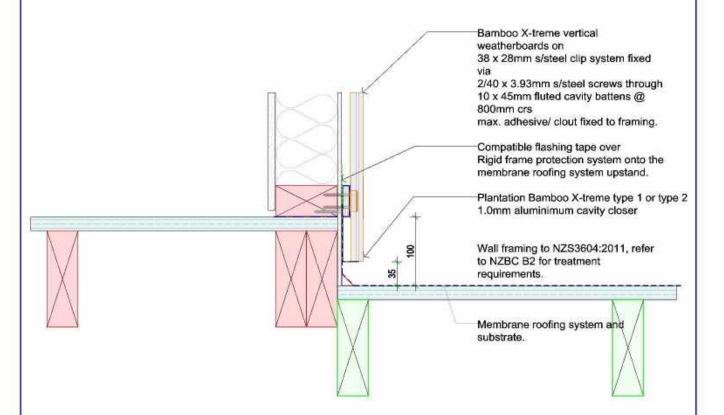


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### Cladding Junction to Membrane Roofing Detail







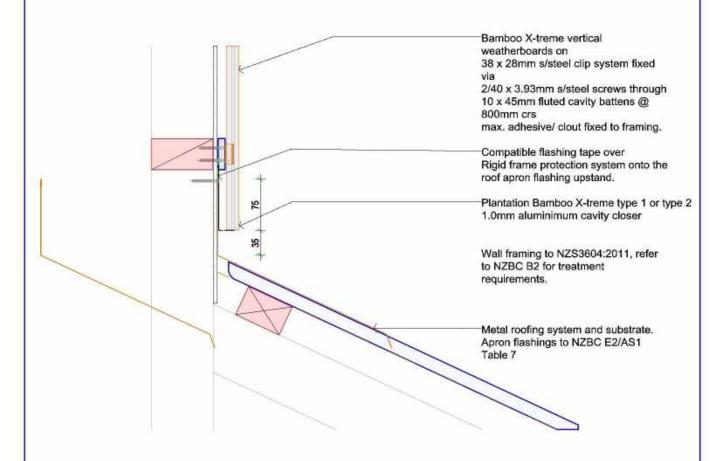
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### Cladding Junction to Metal Roofing Apron Detail







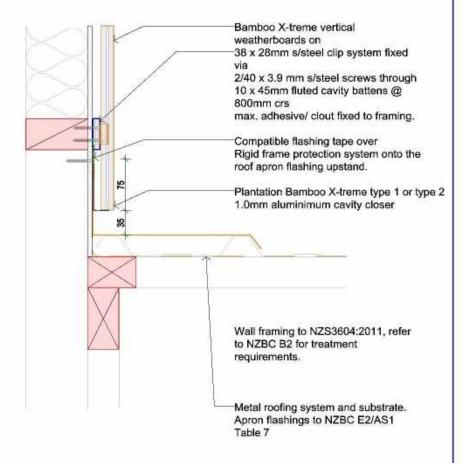
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